



SODAGRIP

Revision: 19/07/2005

Page 1 of 1

Technical Data:

Base	Synthetic rubber
Consistency	Pasta
Curing System	Physical drying and crystallization
Open Time*	5 min.
Curing time*	20 min. (initial strength), 24-48 hours full cure
Specific gravity (DIN 53479)	Ca. 1.3g/mL
Temperature resistance	-20°C to +70°C after curing

* This varies according to ambient conditions such as temperature, humidity, substrate etc.

Product:

Soudagrip is an instant-grab, high strength construction adhesive. It can be used as a gap-filler on uneven surfaces. Soudagrip is compatible with most building materials (porous and non-porous).

Characteristics:

- Excellent initial grab
- Very fast powerful bonding
- Thick body so gap-filling properties when bonding uneven surfaces
- Direct application onto one substrate
- Replaces nails and screws

Applications:

- To fix battens, window sills, skirting boards, coving, plasterboard
- Bonding of carpet grippers, edge strips and stair nosing
- Bonding of wall and floor boards, window frames and partitions

Packaging:

Colour: yellowish

Packaging: cartridge 350mL (310mL or 1L tin on special batch request)

Surfaces:

Type: all substrates except PE, PP and PS

State of Surface: clean, dry, free of grease and loose particles

We recommend a preliminary compatibility test.

Applying the adhesive:

Method: Extrude, by means of a caulking gun, a bead onto one surface in strips or dabs. Always apply adhesive to the edge of panels. Press the surfaces together immediately. Batten down with a hammer. Support may be required on a vertical fixing or for heavy components.

For the bonding of wall panels and other heavy materials use the transfer method: press components together and release for max. 10 min. Return parts together and batten down with a rubber hammer. If necessary support until adhesive is completely cured (approx. 24-48 hours).

Application temperature: +5°C to +35°C

Clean: Soudal Adhesive Cleaner 90A

Repair: with Soudagrip

Shelf life:

12 months in unopened packaging in a dry storage place at temperatures between +5°C and +25°.

Health- and safety recommendations:

Apply the usual industrial hygiene. Work in a well-ventilated place. Do not smoke. If the area is not sufficiently ventilated, wear breathing equipment. Consult the label for more information.

Remarks:

- When bonding, the pressure applied determines the final bonding strength. The duration during which pressure is applied is less important.
- Do not use in applications where continuous water immersion is possible.

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.



SOUDAGRIP

Revision: 19/07/2005

Page 2 of 1

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.